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Netter Pneumatic Linear Vibrators Series NTS



- Linear vibration
- Resistant against aggressive environmental conditions
- Nominal frequency from 827 min^{-1} to 9.040 min^{-1}
- Centrifugal force 32 N to 21.808 N
- Frequency and amplitude can be adjusted separately
- Synchronous operation possible (NTS 350 and higher)
- Available in ATEX version or in stainless steel



NTS 120 NF



NTS 54/02



NTS 50/10



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Type	Housing material	Working moment [cmkg]			Nominal frequency [min ⁻¹]			Centrifugal force [N]			Air consumption [l/min]		Noise level [dB(A)]	
		2 bar	4 bar	6 bar	2 bar	4 bar	6 bar	2 bar	4 bar	6 bar				
NTS 120 HF	AL	0,018	0,018	0,018	6.280	7.920	8.960	40	63	81	10	36	68	73
NTS 120 NF	AL	0,038	0,046	0,046	3.871	4.510	5.095	32	52	66	7	19	66	72
NTS 180 HF	AL	0,035	0,045	0,046	5.520	6.880	9.040	59	116	207	15	67	68	73
NTS 180 NF	AL	0,138	0,149	0,163	3.000	4.160	4.880	68	141	212	14	57	66	72
NTS 250 HF	AL	0,152	0,190	0,190	3.654	4.756	5.773	111	235	346	21	105	68	74
NTS 250 NF	AL	0,402	0,475	0,542	2.328	3.100	3.894	119	251	451	20	99	68	72
NTS 350 HF	AL	0,208	0,308	0,349	3.866	4.754	5.579	179	399	594	37	135	66	74
NTS 350 NF	AL	0,756	0,932	0,992	2.412	3.077	3.663	241	486	733	26	110	65	70
NTS 100/01*	AL	0,33	0,43	0,41	3.920	4.640	5.840	281	513	764	33	181	68	80
NTS 75/01*	AL	1,01	1,31	1,44	2.848	3.596	4.038	451	934	1.291	99	442	67	81
NTS 50/01*	AL	2,18	2,62	2,66	1.924	2.408	2.825	442	834	1.164	88	416	76	84
NTS 70/02*	AL	2,81	2,77	3,04	2.096	2.808	3.336	676	1.186	1.847	128	564	76	87
NTS 54/02*	AL	4,54	5,51	5,07	1.730	2.064	2.544	745	1.288	1.800	152	698	80	89
NTS 50/04*	AL	7,9	9,8	9,7	1.920	2.296	2.672	1.591	2.844	3.789	271	977	77	86
NTS 21/04	AL	34,9	45,9	49,1	941	1.156	1.334	1.694	3.362	4.786	225	718	73	83
NTS 50/08*	AL	11,3	15,3	17,0	1.977	2.331	2.669	2.426	4.555	6.642	216	803	81	90
NTS 50/10	GG	14,5	17,9	18,9	1.983	2.392	2.809	3.128	5.626	8.174	454	1.647	82	92
NTS 30/10	GG	50,0	80,0	96,0	840	1.044	1.300	1.940	4.780	8.900	312	1.438	75	85
NTS 50/15	GG	25,0	32,7	35,8	1.830	2.209	2.464	4.589	8.754	11.922	726	2.108	81	91
NTS 50/20	GG	24,7	34,2	37,3	1.823	2.252	2.591	4.511	9.527	13.737	887	2.491	81	92
NTS 30/20	GG	57,3	84,8	92,6	1.227	1.528	1.759	4.727	10.852	15.693	551	2.014	78	88
NTS 24/20	GG	94,2	126,6	144,8	936	1.176	1.388	4.515	9.596	15.290	642	2.083	75	80
NTS 50/40	GG	72,5	93,0	99,5	1.335	1.617	1.920	7.090	13.333	20.114	994	3.296	80	92
NTS 20/40	GG	218,9	286,7	302,3	827	985	1.147	8.227	15.239	21.808	1.340	4.252	77	89

The technical data can vary depending on application. Please request comparative values.

* oil free operation possible

Standard vibrators
NTS 120 bis NTS 350



Standard vibrators
NTS 100/01 bis NTS 20/40



Stainless steel vibrators
NTS S



ATEX compliant vibrators
NTS E

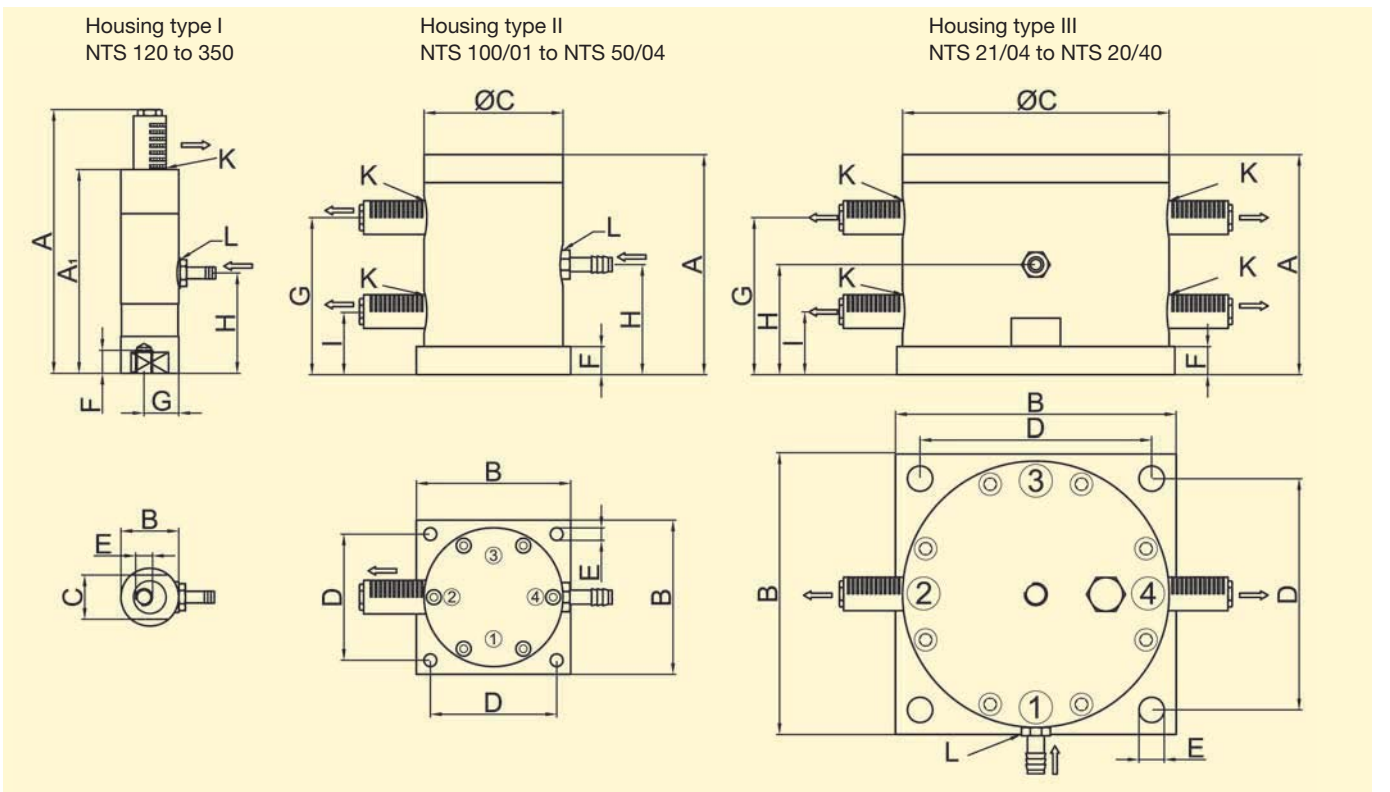
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Type	A [mm]	A ₁ [mm]	B [mm]	C [mm]	D [mm]	ØE [mm]	F [mm]	G [mm]	H [mm]	I [mm]	K Outlet	L Inlet	Outlet on side	Housing [kg]	Piston [kg]	Total [kg]	Housing type
NTS 120 HF	97,5	70,0	27,5	SW 21	-	M 8	11	16,5	34,5	-	G1/8	G1/8	-	0,086	0,022	0,108	I
NTS 120 NF	125,0	97,5	27,5	SW 21	-	M 8	11	16,5	48,5	-	G1/8	G1/8	-	0,119	0,042	0,161	I
NTS 180 HF	108,5	73,0	33,5	SW 27	-	M10	10	19,5	35,5	-	G1/4	G1/8	-	0,124	0,050	0,174	I
NTS 180 NF	146,5	110,5	33,5	SW 27	-	M10	10	19,5	53,8	-	G1/4	G1/8	-	0,192	0,110	0,302	I
NTS 250 HF	145,5	98,0	41,5	SW 36	-	M12	12	24,0	49,0	-	G3/8	G1/8	-	0,238	0,155	0,393	I
NTS 250 NF	190,0	141,0	41,5	SW 36	-	M12	12	24,0	70,5	-	G3/8	G1/8	-	0,335	0,290	0,625	I
NTS 350 HF	146,5	99,0	53,0	SW 46	-	M12	12	30,5	49,5	-	G3/8	G1/4	-	0,359	0,325	0,684	I
NTS 350 NF	193,0	145,0	53,0	SW 46	-	M12	12	30,5	72,5	-	G3/8	G1/4	-	0,505	0,570	1,075	I

NTS 100/01	89	-	Ø69	69	-	M12	20	65,5	48,5	31,5	G1/4	G1/4	2	0,64	0,36	1,0	II
NTS 75/01	115	-	90	80	72	9	20	81	60	38	G1/4	G1/4	2	1,1	0,8	1,9	II
NTS 50/01	155	-	90	80	72	9	20	121	80	40	G1/4	G1/4	2	1,5	1,4	2,9	II
NTS 70/02	130	-	110	100	90	9	20	91	65	39	G3/8	G3/8	2	1,9	1,2	3,1	II
NTS 54/02	157	-	110	100	90	9	20	112	79	45	G3/8	G3/8	2	2,3	1,6	3,9	II
NTS 50/04	157	-	150	139	124	13	20	113	79	44	G3/8	G3/8	2	4,0	4,3	8,3	II
NTS 21/04	330	-	150	139	124	13	20	280	165	49	G3/8	G3/8	2 + 4	8,5	12,5	21	III
NTS 50/08	173	-	200	170	165	17	30	125	92	58	G3/8	G3/8	2 + 4	9,0	7,1	16,1	III

NTS 50/10	157	-	200	190	165	18	20	112	79	45	G3/8	G1/2	2 + 4	20	9,0	29	III
NTS 30/10	340	-	200	190	165	18	20	289	170	52	G3/8	G1/2	2 + 4	41	25	66	III
NTS 50/15	185	-	230	220	190	22	30	134	95	56	G3/8	G3/4	1 - 4	32	15	47	III
NTS 50/20	190	-	250	250	210	22	30	134	95	57	G3/8	G3/4	1 - 4	42	19	61	III
NTS 30/20	278	-	250	250	210	22	30	218	139	61	G3/8	G3/4	1 - 4	54	37	91	III
NTS 24/20	360	-	250	250	210	22	30	298	180	62	G3/8	G3/4	1 - 4	68	54	122	III
NTS 50/40	266	-	320	320	260	26	40	194	133	72	G1/2	G 1	1 - 4	89	52	141	III
NTS 20/40	470	-	320	320	260	25	40	392	235	78	G1/2	G 1	1 - 4	134	125	259	III





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Filling of powder products



Maintaining material flow



Vibrating and compacting of various material in cartons



Discharging aid on the container



Conveying with Netter **PowerPack**



Compaction of form sand in foundry forms



Compaction of powder in sacks

Applications

The pneumatic linear vibrators series NTS are especially suitable for conveying, compacting and loosening bulk material, due to the completely linear vibration.

They are used to empty bins and as drives for conveyor and dosing troughs. A special feature of NTS vibrators is the possibility of the synchronous operation of several NTS when using a coupling kit. Starting from NTS 350 NF to NTS 50/08 this is available as special execution and starting from NTS 50/10 to NTS 20/40 it is standard.

Design and functioning principle

The vibration (sinus-shaped oscillation) is produced by a freely vibrating, self reversing piston. This oscillation supports, expedites or enables a variety of applications. NTS linear vibrators start and stop without delay in any installed position.

A built-in pressure spring provides a reliable start-up of vibrators with aluminium housing up to NTS 50/04 and NTS 50/08. The amplitude is set by means of the optional throttle valve.

An increase of the supply pressure causes a higher frequency. For operation a control valve is required (not included in scope of delivery). ATEX compliant linear vibrators of the NTS series and units with a stainless steel housing are available.

Permissible operating conditions

Drive medium:

Compressed air or nitrogen (Filter $\leq 5 \mu\text{m}$), preferably with oil mist

Operating pressure:

2 bar to 6 bar

Ambient temperature:

-10°C to 60°C

Aluminium housing 5°C to 60°C

NetterVibration offers the accessories required for the mounting, installation, control and monitoring of vibrators and impactors.

Netter provides solutions.

Consults our experienced application technicians.

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